

WEIGHING INDICATOR DISPLAY : DA-TWD



General

DA-TWD 는 Weighing Display 전용 Unit이다.

이 Unit은 로드셀 신호를 화면에 출력하며 자동, 수동 Calibration 기능을 지원하고, 분동 값을 직접 입력하여 수정이 가능하고, 다수의 로드셀 입력 처리가 가능하다.

PLC와 통신방식은 RS232C/485과 통신한다.

최종 유저는 터치스크린상의 버튼등을 이용하여 입,출력기능을 지원한다.



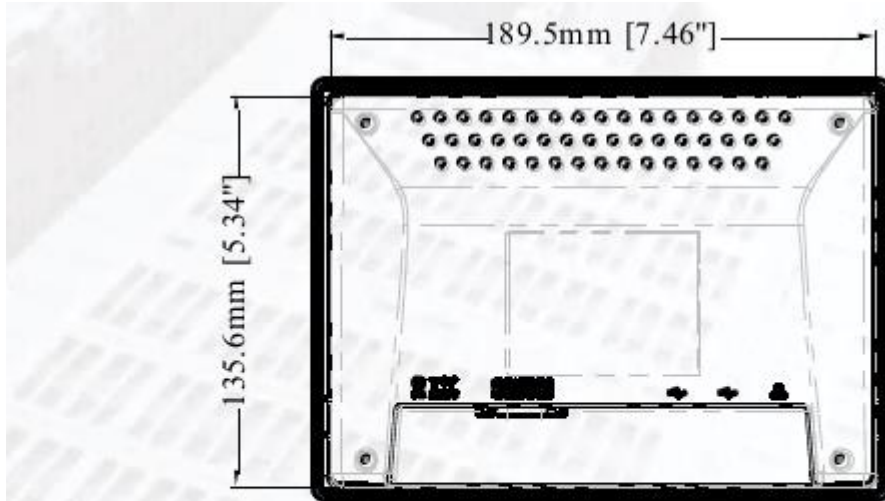
Human Machine Interface with 7" TFT LCD display

◆ Features

- 7" 800x480 TFT LCD
- Fan-less cooling system
- Built-in flash memory and RTC
- IP65 compliant front panel
- LED Back Light
- Com2 RS485 supports MPI 187.5K

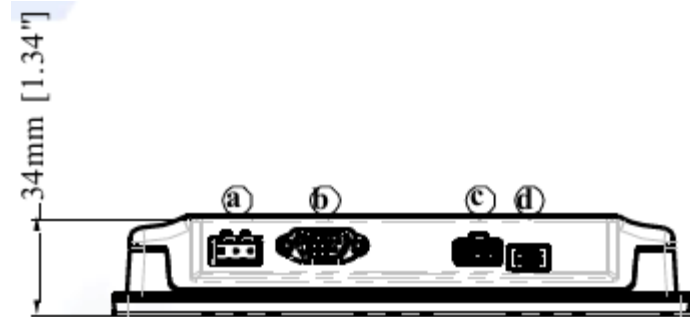
Display	Display	7" TFT LCD
	Resolution	800 x 480
	Brightness (cd/m ²)	350
	Contrast Ratio	500:1
	Backlight Type	LED
	Backlight Life Time	>30,000 hrs.
	Colors	65536 colors
Touch Panel	Type	4-wire Resistive Type
	Accuracy	Active Area Length(X)±2%, Width(Y)±2%
Memory	Storage(MB)	128
	RAM (MB)	64
Processor		32Bit RISC CPU 400MHz
I/O Port	USB Host	USB 1.1 x 1
	USB Client	USB 2.0 x 1
	Ethernet	N/A
	COM Port	COM1 RS-232 COM2 RS-485 2W/4W
RTC		Built-in
Power	Input Power	24±20%VDC
	Power Consumption	350mA@24VDC
	Voltage Resistance	500VAC (1 minute)
	Isolation Resistance	Exceed 50MΩ at 500VDC
	Vibration Endurance	10 to 25Hz(X,Y,Z direction 2G 30 minutes)

Specification	Enclosure	Plastic
	Dimensions WxHxD	200.4 x 146.5 x 34mm
	Panel Cutout (mm)	192 x 138 (7.5" x 5.4")
	Weight (kg)	Approx. 0.52 kg (1.15lbs.)
Environment	Protection Structure	NEMA4 / IP65
	Storage Temperature	-20° ~ 60°C (-4° ~ 140°F)
	Operating Temperature	0° ~ 50°C (32° ~ 122°F)
Certification	Relative Humidity	10% ~ 90% RH (non-condensing)
	CE requirements	EN55022:2010, EN55024: 2010, EN61000-3-2:2006+A2:2009, EN6100-3-3:2008, AS/NZS CISPR22:2009+A1:2010
Software		EasyBuilder8000 V4.65.06 or later versions



Rear View

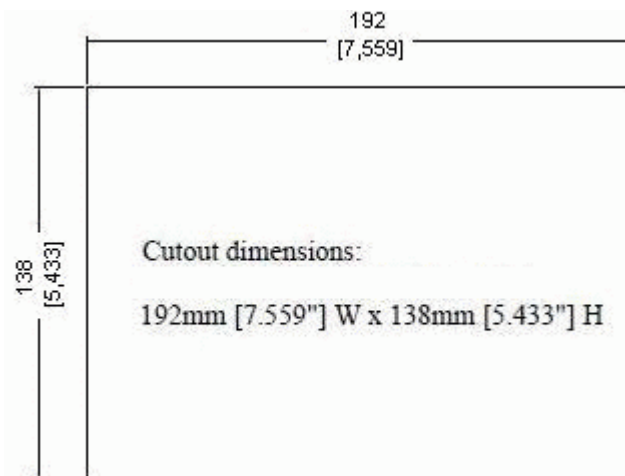
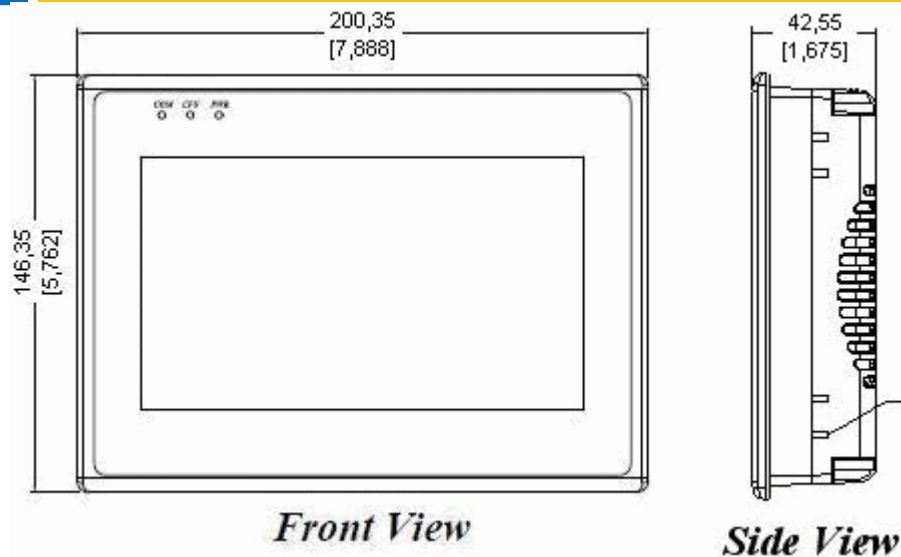
a	Power Connector	c	USB Host
b	Com1 RS232 Com2 RS485 2W/4W	d	USB Client



Bottom View

Pin Assignment: COM1 [RS-232], COM2 [RS-485]

Pin#	Symbol	Com1 [RS232]	Com2 [RS485]	
			4w	2w
1	Rx-		Rx-	Data-
2	Rx+		Rx+	Data+
3	Tx-		Tx-	
4	Tx+		Tx+	
5	GND	GND		
6	TxD	TxD		
7	RTS	RTS		
8	CTS	CTS		
9	RxD	RxD		



DA-TWD series license upgrade coding

■ DA-TWD7

7" 800x480 TFT LCD HMI, 128MB flash memory/64MB
DDR2 RAM on board.

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